



Note that the \triangle CAUTION level may lead to a serious accident

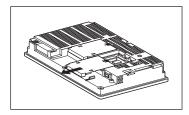
According to the circumstances. Always follow the precautions of both levels because they are impor-tant to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user

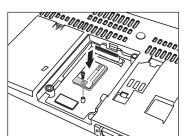
4. Installation Procedure

(1) Power off the GOT.

(2) Remove the right side expansion unit cover of the GOT.



(3) Install the multi-color display board to the multi-color display board interface of the GOT. (When the expansion unit is installed on the GOT move it before installing the multi-color display board.)



[INSTALLING PRECAUTIONS]

DANGER

- Before mounting or dismounting this unit to or from the GOT, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction. When installing this unit, wear an earth band, etc. to avoid the
- static electricity which can cause a unit destruction.

- Use this unit in the environment given in the general specifications of the GT15 User's Manual. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When installing this unit to the GOT, fit it to the multi-color display board interface of the GOT and tighten the mounting screws in the specified torque range. Undertightening can cause a malfunction due to the poor connection. Overtightening can cause a failure or malfunction due to the screw or unit damage.

[STARTUP AND MAINTENANCE PRECAUTIONS]

A CAUTION

- Do not disassemble or modify any unit. This will cause failure, malfunction, injuries, or fire. Do not touch the conductive areas and electronic parts of this unit directly.
- Doing so can cause a unit malfunction or failure Always make sure to touch the grounded metal to discharge the
- electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

[DISPOSAL PRECAUTIONS]

▲ CAUTION
Dispose of this product as industrial waste

[TRANSPORTATION PRECAUTIONS]

 Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the GT15 User's Manual, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.

Manuals

The following shows manuals relevant to this product.

Detailed Manual

Manual name		l Number e code)	
GT15 User's Manual		0528ENG 7M23)	
Relevant Manuals For relevant manuals, refer to the PDF manual stored within drawing software used.			

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Compliance with the EMC and Low Voltage

When incorporating the Mitsubishi GOT into other machinery or equipment and keeping compliance with the EMC and low voltage directives, refer to Chapter 4, "EMC Directives and Low Voltage Directives" of the manual (GT15 General Description) included with the GOT used.

The CE logo is printed on the rating plate of the GOT, indicating compliance with the EMC and low voltage directives. By making this product conform to the EMC directive and low voltage instruction, it is not necessary to make those steps individually.

Product Components The multi-color display board consists of the following item.		
Item name	Quantity	
Either GT15-XHNB or GT15-VHNB	1	
Fixing screw (M2.6 screw)	1	

1. Overview

This User's Manual describes the GT15 multi-color display board (hereafter abbreviated to the multi-color display board). Installation of the multi-color display board increases functions. Refer to the GT15 User's Manual for the applicable GOT, and to the GT Designer2 Version _J Screen Design Manual for the increased functions.

Product name	Model name	Description
Multi-color display board	GT15-XHNB	Allows the GOT of XGA resolution to display 65536 colors. Allows the GOT of SVGA or VGA resolution to display 65536 colors. ^{*1}
	GT15-VHNB	Allows the GOT of SVGA or VGA resolution to display 65536 colors.

 $^{\ast}\mathrm{1}$ To use it for a SVGA or VGA GOT, install the following OS to the GOT.

(Cannot be used for a SVGA or VGA GOT without installing the OS.) BootOS : Ver. 02.01.00.E or later

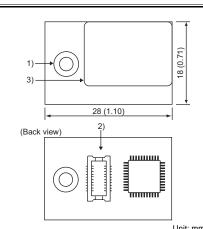
Standard monitor OS : Ver. 02.01.00 or later For how to install the OS, refer to GT Designer2 Version_ Basic Operation/Data Transfer Manual.

2. Specifications

The performance specifications of the multi-color display board are indicated below. For the general specifications of the multi-color display board, refer to the GT15 User's Manual.

Item	GT15-XHNB	GT15-VHNB
Display color	or 65536 colors	

3. Part Names and External Dimensions



		onic min (inch)
No.	Name	Description
1)	Fixing screw hole	Screw for fixing the unit to the GOT (M2.6 screw)
2)	Connector	For connecting the multi-color display board interface of the GOT
3)	Rating plate	

Warranty

France

South Africa Hona Kona

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

▲ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
 This product has been manufactured under strict quality control.
- However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

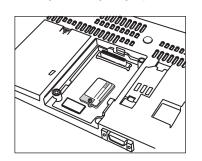
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(4) Fasten the multi-color display board by tightening its fixing screw with tightening torque 0.25 to 0.35 N•m.



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