

# **MELSOFT**

MR Configurator2 Version1

# SW1DNC-MRC2-E INSTALLATION GUIDE

Thank you for choosing the MELSOFT MR Configurator2. To optimize the use of the MR Configurator2, please read over this Installation Guide and the corresponding AC servo Installation Guide before using the software. After reading the Installation Guide, always place this Installation Guide in a safe place.

# Safety Instructions ●

(Always read these instructions before using the equipment.)

Do not attempt to install, operate, maintain or inspect the servo amplifier and servo motor until you have read through this Installation Guide, and appended documents carefully and can use the equipment correctly. Do not use the servo amplifier and servo motor until you have a full knowledge of the equipment, safety information and instructions.

In this Installation Guide, the safety instruction levels are classified into "WARNING" and "CAUTION".



Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.



Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight injury to personnel or may cause physical damage.

Note that the CAUTION level may lead to a serious consequence according to conditions. Please follow the instructions of both levels because they are important to personnel safety.

What must not be done and what must be done are indicated by the following diagrammatic symbols:



): Indicates what must not be done. For example, "No Fire" is indicated by 🕟 .







In this Installation Guide, instructions at a lower level than the above, instructions for other functions, and so on are classified into "POINT".

After reading this Installation Guide, always keep it accessible to the operator.

- Windows is a trademark of Microsoft Corporation.
- The "Mitsubishi general-purpose AC servo MELSOFT MR Configurator2" is a production of Mitsubishi Electric Corporation. Mitsubishi Electric Corporation reserves the copyright and all other rights of this
- This Installation Guide may not be reproduced or copied, in whole or part, without written consent of Mitsubishi Electric Corporation.
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 Before executing the test mode, always read section 2.3 "Precautions for test mode".

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#### 1. INTRODUCTION

#### 1.1 Specifications

Using the communication function of the servo amplifier, the MR Configurator2 allows functions, such as parameter setting change, graph, program operation mode and test mode, to be implemented from a personal computer.

When connecting to the servo amplifier (MR-J4 series/MR-JE series)

Item	Servo amplifier	MR-J4-A (-RJ)	MR-J4-B (-RJ)*5 *6	MR-J4 -B-LL	MR-J4-B -RJ010	MR-JE -A	MR-JE -B	MR-J4 -TM	MR-J4 -GF(-RJ)
Communication	Communication USB		0	0	0	0	0	0	0
Method	RS-422(RS-232C)								
	Parameter Setting	0	0	0	0	0	0	0	0
Parameter	Axis Name Setting	*40				0			
raidinotoi	Parameter Converter	*40				0			
	Safety Parameter Setting	*7*80	*8*90					*80	
Safety	Change Password	*7*80	*8*90					*80	
·	Initialize Password	*7*80	*8*90					*80	
	Point Table	*70				0			*110
Danitianian data	Program	*70				0			
Positioning-data	Indirect Addressing	*70				0			
	Cam Data	*70				0			
	Display All	0	0	0	0	0	0	0	0
Monitor	I/O Monitor	0	0	0	0	0	0	0	0
IVIOTILOI	Graph	0	0	0	0	0	0	0	0
	ABS Data Display	0	0	0	0		0	0	0
	Alarm Display	0	0	0	0	0	0	0	0
	Alarm Onset Data	0	0	0	0	0	0	0	0
	Drive Recorder	0	0	0	0	0	0	0	0
	No Motor Rotation	0	0	*100	0	0	0	0	0
Diagnosis	System Configuration	0	0	0	0	0	0	0	0
	Life Diagnosis	0	0	0	0	0	0	0	0
	Machine Diagnosis	0	0	0	0	0	0	0	0
	Fully Closed Loop Diagnosis	*10	*10					*10	*10
	Linear Diagnosis	*20	*20					*20	*20
	JOG Mode	*30	*30	0	0	0	0	*30	*30
	Positioning Mode	0	0	0	0	0	0	0	0
	Motor-less Operation	*40	*40		0	0	0	*40	*40
Test Mode	DO Forced Output	0	0		0	0	0	0	0
	Program Operation	0	0	0	0	0	0	0	0
	Single-step Feed	*70				0			*110
	Test Mode Information	0	0	0	0	0	0	0	0
	One-touch Tuning	0	0	*100	0	0	0	0	0
Adjustment	Tuning	0	0	0	0	0	0	0	0
	Machine Analyzer	0	0	0	0	0	0	0	0
	Advanced Gain Search								
Tools	Update Parameter Setting Range	0	0	0	0	0	0	0	0
TOOIS	Machine Unit Conversion Display Setting		0	0	0		0		

<sup>\*1</sup> Only available when operation mode is Fully closed loop control mode.

- \* Fully closed control mode: MR-J3-B-RJ006
- Linear servo motor control mode: MR-J3-B-RJ004
- DD Motor control mode: MR-J3-B-RJ080W

<sup>\*2</sup> Only available when operation mode is Linear servo motor control mode.

<sup>\*3</sup> Not available when operation mode is Linear servo motor control mode. \*4 Only available when operation mode is Standard control mode.

<sup>\*5</sup> The same as MR-J3-B in MR-J3-B compatibility mode.

ne same as MR-J3-B in MR-J3-B compatibility mo

Standard control mode: MR-J3-B

<sup>\*6</sup> The same as MR-J4-B (-RJ) in MR-J3-B extension function (Several restrictions). Please select the "MR-J3-B extension function" when using as MR-J3-B extension function.

<sup>\*7</sup> Only available when it is MR-J4-A-RJ.

<sup>\*8</sup> Functional safety unit MR-D30 is necessary.

<sup>\*9</sup> Only available when it is MR-J4-B-RJ.

<sup>\*10</sup> Cannot be used in pressure control mode.

<sup>\*11</sup> Only available when station-specific mode is I/O mode.

When connecting to the servo amplifier (MR-J3 series/MR-JN-A)

VVIICITO	Servo amplifier	•	,	MR-J3-B	MR-J3-B	MR-J3-B		
Item	Servo ampliner	MR-J3-A	MR-J3-B	-RJ006	-RJ004	-RJ080W	MR-J3-T	MR-JN-A
Communication	USB	0	0	0	0	0	0	0
Method	RS-422(RS-232C)	0					0	
	Parameter Setting	0	0	0	0	0	0	0
Parameter	Axis Name Setting	0					0	0
	Parameter Converter							
0-6-6	Safety Parameter Setting							
Safety	Change Password							
	Initialize Password							
	Point Table						0	0
Positioning-data	Program							0
i ositioriirig-data	Indirect Addressing							
	Cam Data							
	Display All	0	0	0	0	0	0	0
Monitor	I/O Monitor	0	0	0	0	0	0	0
World	Graph	0	0	0	0	0	0	0
	ABS Data Display	0	0	0	0	0	0	
	Alarm Display	0	0	0	0	0	0	0
	Alarm Onset Data	0	0	0	0	0	0	0
	Drive Recorder							0
	No Motor Rotation	0	0	0	0	0	0	0
Diagnosis	System Configuration	0	0	0	0	0	0	0
Diagnosis	Life Diagnosis	0	0	0	0	0	0	0
	Machine Diagnosis							
	Fully Closed Loop Diagnosis			0				
	Linear Diagnosis				0			
	JOG Mode	0	0	0		0	0	0
	Positioning Mode	0	0	0	0	0	0	0
	Motor-less Operation	0	0	0			0	0
Test Mode	DO Forced Output	0	0	0	0	0	0	0
	Program Operation	0	0	0	0	0	0	0
	Single-step Feed						0	0
	Test Mode Information	0	0	0	0	0	0	0
Adjustment	One-touch Tuning							
	Tuning	0	0	0	0	0	0	0
	Machine Analyzer	0	0	0	0	0	0	
	Advanced Gain Search	0	0	0	0		0	
	Update Parameter Setting Range	0	0	0	0	0	0	0
Tools	Machine Unit Conversion Display Setting	0	0	0	0	0	0	0

When via MT Developer2 \*9

Item	Servo amplifier	MR-J4-B (-RJ)*6 *7	MR-J4-B -LL	MR- J3-B	MR-J3- B -RJ006	MR-J3-B -RJ004	MR-J3-B -RJ080W	MR- MT1200	MR-MT 2□□□ *12
Communication	SSCNET III			0	0	0	0	0	
Method	SSCNET III/H	0	0						0
	Parameter Setting	0	0	0	0	0	0	0	0
Parameter	Axis Name Setting								
	Parameter Converter								
0.64	Safety Parameter Setting	*8*10∘							
Safety	Change Password	*8*100							
	Initialize Password	*8*100							
	Point Table								
5	Program								
Positioning-data	Indirect Addressing								
	Cam Data								
	Display All	0	0	0	0	0	0		
	I/O Monitor	0	0	0	0	0	0		
Monitor	Graph	0	0	0	0	0	0		
	ABS Data Display	0	0	0	0	0	0		
	Alarm Display	0	0	0	0	0	0	0	0
	Alarm Onset Data	0	0	0	0	0	0		
	Drive Recorder	0	0						
	No Motor Rotation	0	*110		0				
	System Configuration	0	0	0	0	0	0		0
Diagnosis	Life Diagnosis	0	0	0	0	0	0		
	Machine Diagnosis	0	0						
	Fully Closed Loop Diagnosis	*10			0				
	Linear Diagnosis	*20				0			
	JOG Mode	*30	0	*50	*50		*50		
	Positioning Mode	0	0	*50	*50	*50	*50		
	Motor-less Operation	*40		0	0				
Test Mode	DO Forced Output	0		0	0	0	0		
I COL MIUUE	Program Operation	0	0	*50	*50	*50	*50		
	Single-step Feed								
	Test Mode Information	0	0	*50	*50	*50	*50		
Adjustment	One-touch Tuning	0	*110						
	Tuning	0	0	0	0	0	0		
	Machine Analyzer	0	0	*50	*50	*50	*50		
	Advanced Gain Search			0	0	0			
	Update Parameter Setting Range	0	0	0	0	0	0		
Tools	Machine Unit Conversion Display Setting	0	0	0	0	0	0		

- Fully closed control mode: MR-J3-B-RJ006
- Linear servo motor control mode: MR-J3-B-RJ004

<sup>\*1</sup> Only available when operation mode is Fully closed loop control mode.
\*2 Only available when operation mode is Linear servo motor control mode.
\*3 Not available when operation mode is Linear servo motor control mode.
\*4 Only available when operation mode is Standard control mode.

<sup>\*5</sup> Not available for Q17[]H.

<sup>\*6</sup> The same as MR-J3-B in MR-J3-B compatibility mode.

Standard control mode: MR-J3-B

DD Motor control mode: MR-J3-B-RJ080W

<sup>\*7</sup> Can not be used as MR-J3-B extension function.

Please select the "MR-J3-B" series from controller when connecting to MR-J3-B extension function.

<sup>\*8</sup> Functional safety unit MR-D30 is necessary.

\*9 Each function of MR Configurator2 will be used as MT Developer2 function in MT Developer2 Version 1.100E or later.

\*10 Only available when it is MR-J4-B-RJ.

<sup>\*11</sup> Cannot be used in pressure control mode.

<sup>\*12</sup> Only available when it is MT Developer2 Version 1.128J or later.

#### When via GX Works2/GX Works3 \*9 \*13

Item	Servo amplifier	MR-J4-B (-RJ)*6 *7	MR-J4-B -RJ010	MR-J4 -GF(-RJ) *11	MR-JE -B	MR-J3 -B	MR-J3 -B -RJ006	MR-J3 -B -RJ004	MR-J3-B -RJ080W	MR- MT1200
	SSCNET III					0	0	0	0	0
Communication Method	SSCNET III/H	0			0					
Metriod	CC-Link IE Field		0	0						
	Parameter Setting	0	0	0	0	*5○	*5○	*50	*50	*50
Parameter	Axis Name Setting									
	Parameter Converter									
0-6-6	Safety Parameter Setting	*8*10∘								
Safety	Change Password	*8*10∘								
	Initialize Password	*8*10∘								
	Point Table			*120						
Positioning-data	Program									
i ositioriirig-data	Indirect Addressing									
	Cam Data									
	Display All	0	0	0	0	0	0	0	0	
Monitor	I/O Monitor	0	0	0	0	0	0	0	0	
WOITHO	Graph	0	0	0	0	0	0	0	0	
	ABS Data Display	0	0	0	0	0	0	0	0	
	Alarm Display	0	0	0	0	0	0	0	0	0
	Alarm Onset Data	0	0	0	0	0	0	0	0	
	Drive Recorder	0	0	0	0					
	No Motor Rotation	0	0	0	0	0	0	0	0	
Diagnosis	System Configuration	0	0	0	0	0	0	0	0	0
g	Life Diagnosis	0	0	0	0	0	0	0	0	
	Machine Diagnosis	0	0	0	0					
	Fully Closed Loop Diagnosis	*10		*1∘			0			
	Linear Diagnosis	*20		*20				0		
	JOG Mode	*30	0	*30	0					
	Positioning Mode	0	0	0	0					
	Motor-less Operation	*40	0	*40	0	0	0			
Test Mode	DO Forced Output	0	0	0	0	0	0	0	0	
	Program Operation	0	0	0	0					
	Single-step Feed			*120						
	Test Mode Information	0	0	0	0	0	0	0	0	
Adjustment	One-touch Tuning	0	0	0	0					
	Tuning	0	0	0	0					
	Machine Analyzer	0	0	0	0					
	Advanced Gain Search									
Tools	Update Parameter Setting Range	0	0	0	0	0	0	0	0	
Tools	Machine Unit Conversion Display Setting	0	0		0	0	0	0	0	

<sup>\*1</sup> Only available when operation mode is Fully closed loop control mode.
\*2 Only available when operation mode is Linear servo motor control mode.

- Standard control mode: MR-J3-B
- Fully closed control mode: MR-J3-B-RJ006
- Linear servo motor control mode: MR-J3-B-RJ004
- DD Motor control mode: MR-J3-B-RJ080W
- \*7 Can not be used as MR-J3-B extension function.
- Please select the "MR-J3-B" series from controller when connecting to MR-J3-B extension function. \*8 Functional safety unit MR-D30 is necessary.
- \*9 Each function of MR Configurator2 will be used as GX Works3 function in GX Works3.
- \*10 Only available when it is MR-J4-B-RJ.
- \*11 Only available when it is GX Works3 Version 1.022Y or later.
- \*12 Only available when station-specific mode is I/O mode.
- \*13 The setting/monitoring tool for C language controller and CW Configurator are also included.

<sup>\*3</sup> Not available when operation mode is Linear servo motor control mode.

<sup>\*4</sup> Only available when operation mode is Standard control mode.

<sup>\*5</sup> Not available for online setting in LD77MH[]. Please read/write parameters using GX Works2.

<sup>\*6</sup> The same as MR-J3-B in MR-J3-B compatibility mode.

#### 1.2 System configuration

#### 1.2.1 Components

To use the MR Configurator2, the following components are required in addition to the servo amplifier and servo motor. Configure the system according to the Installation Guide of each equipment.

Equipmer	nt	(Note 1) Description
		Microsoft® Windows® 10 Education Operating System
		Microsoft® Windows® 10 Enterprise Operating System
		Microsoft® Windows® 10 Pro Operating System
		Microsoft® Windows® 10 Home Operating System
		Microsoft® Windows® 8.1 Enterprise Operating System
		Microsoft® Windows® 8.1 Pro Operating System
		Microsoft® Windows® 8.1 Operating System
		Microsoft® Windows® 8 Enterprise Operating System
		Microsoft® Windows® 8 Pro Operating System
		Microsoft® Windows® 8 Operating System
	os	Microsoft® Windows® 7 Enterprise Operating System
	03	Microsoft® Windows® 7 Ultimate Operating System
(Note 2, 3, 4, 5, 6)		Microsoft® Windows® 7 Professional Operating System
Personal computer		Microsoft® Windows® 7 Home Premium Operating System
Personal computer		Microsoft® Windows® 7 Starter Operating System
		Microsoft® Windows Vista® Enterprise Operating System
		Microsoft® Windows Vista® Ultimate Operating System
		Microsoft® Windows Vista® Business Operating System
		Microsoft® Windows Vista® Home Premium Operating System
		Microsoft® Windows Vista® Home Basic Operating System
		Microsoft® Windows® XP Professional Operating System, Service Pack 3
		Microsoft® Windows® XP Home Edition Operating System, Service Pack 3
	CPU	Desktop PC: Intel® Celeron® Processor 2.8GHz or higher
	0. 0	Laptop PC: Intel® Pentium® M Processor 1.7GHz or higher
	Memory	512MB or more recommended (For 32-bit edition)
	Wichiory	1GB or more recommended (For 64-bit edition)
	Hard Disk	1GB or more of free space
Browser		Internet Explorer 4.0 or more
Display		One whose resolution is 1024 × 768 or more and that can provide a high color (16 bit) display.
, ,		Connectable with the above personal computer.
Keyboard		Connectable with the above personal computer.
Mouse		Connectable with the above personal computer.
Printer		Connectable with the above personal computer.
USB cabl	е	MR-J3USBCBL3M

#### 1. INTRODUCTION

Note 1. Windows and Windows Vista are the registered trademarks of Microsoft Corporation in the United States and other countries

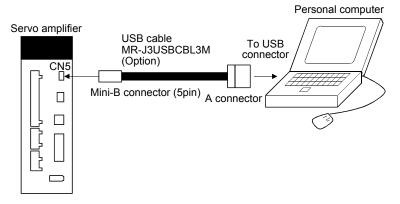
Celeron and Pentium are the registered trademarks of Intel Corporation.

- 2. If .NET Framework 3.5 (including .NET 2.0 and 3.0) have been disabled in Windows® 7 or later, it is necessary to enable it.
- 3. The following functions cannot be used. If any one is used, this product may not operate normally.
  - Start of application in Windows® compatible mode
  - Fast user switching
  - Remote desktop
  - Font sizes other than small font sizes (Advanced setting of Display Properties)
  - DPI setting other than 100% (Characters on screen and size of illustrations etc. are set other than [Decrease 100%])
  - Windows XP Mode
  - Windows Touch or Touch
  - Modern UI
  - Client Hyper-V
- 4. Please use by "Standard User", "Administrator" in Windows Vista® or later.
- 5. If set multi-display in screen property, the screen of this product may not operate normally.
- 6. If change the screen resolution during operating, the screen of this product may not operate normally.

#### 1.2.2 Configuration

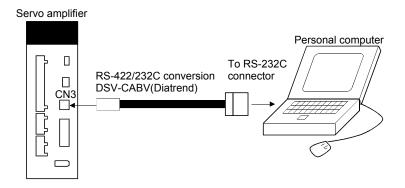
#### (1) For use of USB

Run/operate the servo amplifier of axis 1. As the USB cable, use the optional MR-J3USBCBL3M.



#### (2) For use of RS-422

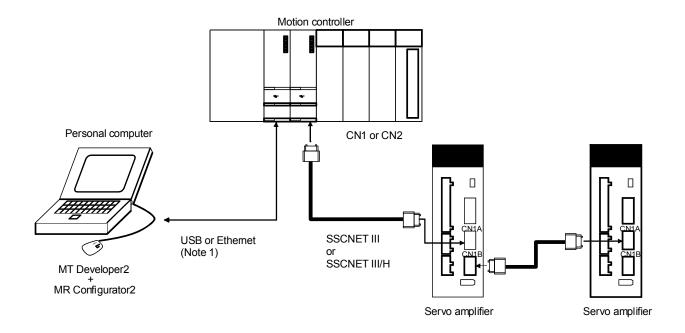
Run/operate the servo amplifier of axis 1. It is recommended to use the following cable.



#### (3) For setting up via MT Developer2

When control several servo amplifiers via a motion controller, MR Configurator2 is started from MT Developer2 \*1, and communicate through the following ways.

\*1 Each function of MR Configurator2 will be used as MT Developer2 function in MT Developer2 Version 1.100E or later.

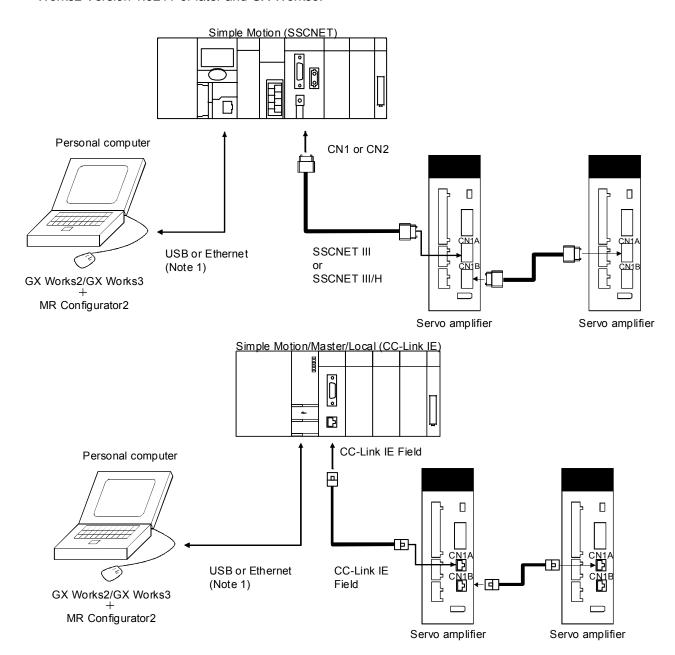


Note 1. Ethernet is a trademark of Xerox Corporation.

#### (4) For setting up via GX Works2/GX Works3

When control several servo amplifiers via a simple motion, MR Configurator2 is started from GX Works2/GX Works3 \*2, and communicate through the following ways.

\*2 Each function of MR Configurator2 will be used as GX Works2 and GX Works3 function in GX Works2 Version 1.521T or later and GX Works3.



Note 1. Ethernet is a trademark of Xerox Corporation.

#### 1.3 Basic terms

1) Mouse pointer

An on-screen arrow which moves with movements of the mouse.

2) Point

To move the mouse pointer to a particular item or position on the screen.

3) Click

To press and release the left button of the mouse once.

4) Double-click

To press and release the left button of the mouse twice.

5) Drag

To hold down the left button of the mouse and move the mouse.

6) Focus

Highlights characters, button or the like when the menu or button is ready to accept an input from the keyboard.

7) Text box

Box used to enter characters.

8) List box

Box used to select one of several items.



9) Combo box

Box used to select one of several items.

10) Check box

Box used to select one or more of several items. When a choice is made a mark appears in the box.

11) Option button

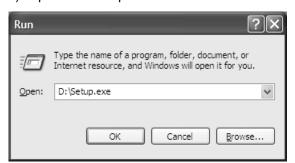
Button used to select only one of several items. When a choice is changed 
moves to a new choice.

#### 1.4 Installation procedure

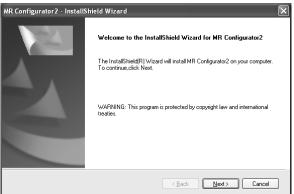
Perform installation with the administrator authority (computer administrator authority). Here, the hard disk drive of the personal computer is explained as C and the CD drive as D.

Before executing this program, be sure to close all other Windows programs.

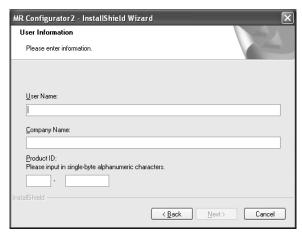
On Windows<sup>®</sup> 8 or later, it is necessary to make it valid when .NET Framework 3.5 (including .NET 2.0 and 3.0) of personal computer is invalid.



1) Insert the CD-ROM in Drive D (CD drive). Then, click the "Start" button on the task bar to open the menu, and click "RUN". When the left window as shown on the left appeared, enter "D:\Setup.exe" and click the "OK" button.



2) After the above window, the left window appears. Click the "Next" button.



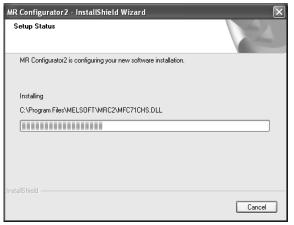
3) After the Setup status screen, the User information screen appears. Enter the user name and company name. Also, enter the product ID on the license agreement which was provided with the product in single-byte alphanumeric characters, and click the "Next" button.



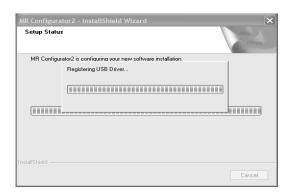
4) The Select installation destination screen appears. Specify the installation destination, and click the "Next" button. This starts installation.



5) Information for starting the program file copy is displayed. Click the "Next" button to start the installation.



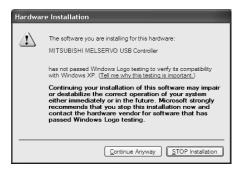
6) The Setup status screen appears.



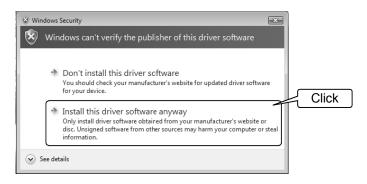
7) The driver installation window appears.

#### **POINT**

• When Windows® XP is used, the verify screen appears. Click the "Continue Anyway" button.

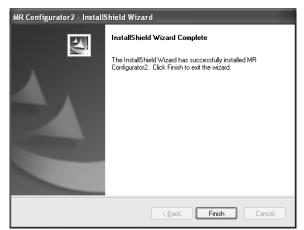


• On Windows Vista<sup>®</sup> or later, the security warning screen shown below appears several times. Select "Install this driver software anyway" for all three times or click the "Install" button. (The screen does not appear after the USB driver is registered.)





• If the driver is not installed, communication may be partly interrupted. In this case, reinstall MR Configurator2.



8) When installation is completed, the next screen appears. Click the "Finish" button to end the setup. When restart message appears, starting again to use MR Configurator2.

The register of start menu changes from "MELSOFT Application" to "MELSOFT" in Ver. 1.45X.

#### **POINT**

- In the corresponding window, to stop installation, click the "Cancel" button.
- If an overwrite install has been done to upgrade the version of MR Configurator2 when Windows Vista® or later is used, the following message may be displayed. In this case, select "This program installed correctly".



#### 1.5 New hardware detection wizard

The New Hardware Adding Wizard appears when the servo amplifier powered on is connected with the personal computer via USB for the first time (Only when Windows® XP is used). New hardware is automatically detected when Windows Vista® or later is used. The following shows a display flow.

#### (1) When Windows® XP is used



Click "Next".





Click "Finish".

# (2) When Windows Vista® or Windows® 7 is used





Indications on the left appear during automatic registration. (Operation is not required.)

(3) When Windows® 8 or later is used

It will not be displayed.

MEMO		
	MEMO	
	IVILIVIO	

1. INTRODUCTION

#### 2. HOW TO USE THE SOFTWARE

#### 2.1 Operation

The method of selecting the command is the operation procedures using the mouse. Unavailable commands are grayed out.

#### 2.1.1 Start-up

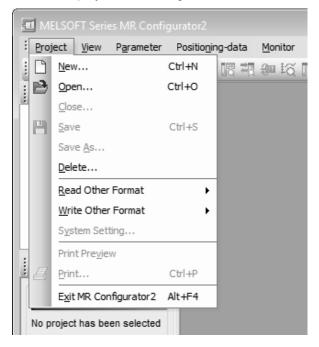
- (1) When connecting to the servo amplifier Click "MR Configurator2" on the desktop.
- (2) When operating via motion controller (Before MT Developer2 Version 1.100E)

  Double-click the "Servo Parameter" icon of the Motion controller programming software MT Developer2.
- (3) When operating via simple motion module (GX Works2) Double-click the "Servo Parameter" icon of the simple motion module programming software tool, which is integrated in the PLC programming software GX Works2.
- (4) When operating via motion controller (MT Developer2 Version 1.100E or later)
  Each function of MR Configurator2 will be used as MT Developer2 function. Refer to the "Operating Servo Amplifier" of MT Developer2 HELP when using each function of MR Configurator2.
- (5) When operating via simple motion module (GX Works3) Each function of MR Configurator2 will be used as GX Works3 function. Refer to the "Servo Amplifier Operation" in Simple Motion Setting Tool HELP of GX Works3 when using each function of MR Configurator2.

#### 2.1.2 Project

(1) New

Clicking "Project" on the menu bar displays the following menu.



New Project Model MR-J4-B Operation mode ٧ Standard Multi-ax. unification Station Option unit v No Connection Connection setting Servo amplifier connection USB Servo amplifier connection RS-422 (RS-232C) AUTO Port No. AUTO Search com. speed/port No. automatically The last-used project will be opened whenever the application is restarted

Clicking "New" in the sub menu displays the following window.

When the model is selected, and "OK" button is clicked, the following windows are displayed.



#### (2) Open

Read the input information from the saved file.

Clicking "Open" in the sub menu opens a window, where you can specify the project.

#### (3) Close

Close the currently open project.

Clicking "Close" in the sub menu closes the project.

#### (4) Save

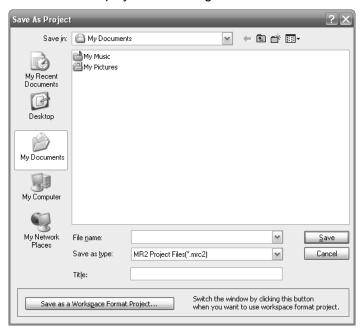
Modify and save the currently open project.

Clicking "Save as project" in the sub menu saves the project.

#### (5) Save As

Save the current input information into a file. If the information to be repeatedly input is saved, that information can be read by clicking "Open".

Clicking "Save As" in the sub menu displays the following window.

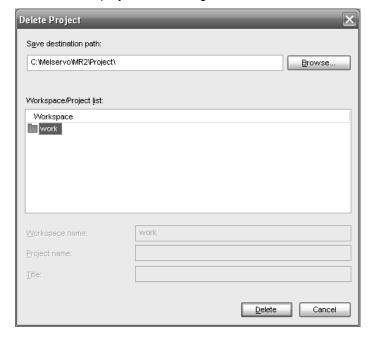


#### Note)

When you want to save the existing workspace format MR Configurator2 project, click the "Save as a Workspace Format Project" button.

#### (6) Delete

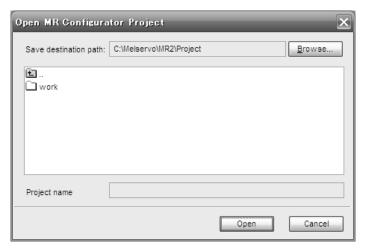
Delete the existing project for the workspace format MR Configurator2. Clicking "Delete" in the sub menu displays the following window.



#### (7) Open MR Configurator Project

Open an existing MR Configurator project.

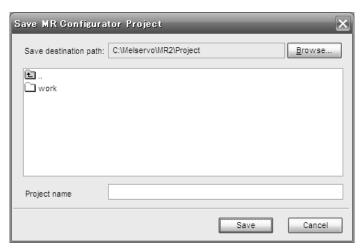
Clicking "Read Other Format" - "Open MR Configurator Project" in the sub menu displays the following window.



#### (8) Save MR Configurator Project

Save an existing MR Configurator project.

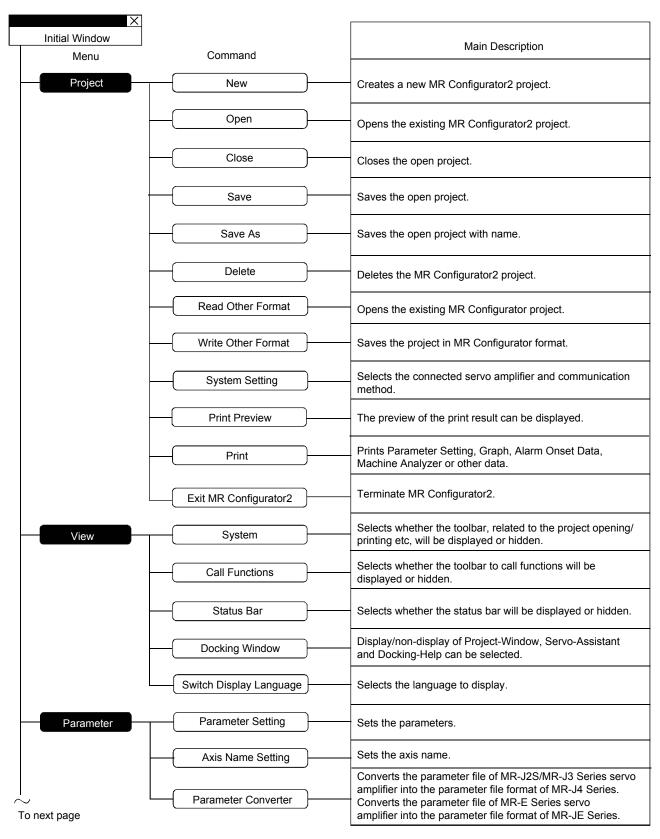
Clicking "Write Other Format" - "Save MR Configurator Project" in the sub menu displays the following window.

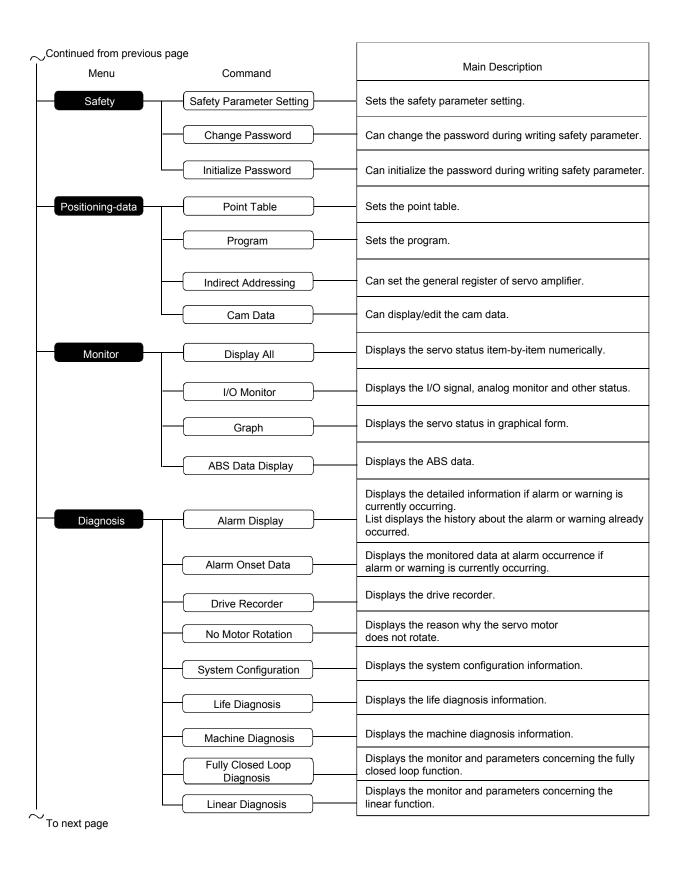


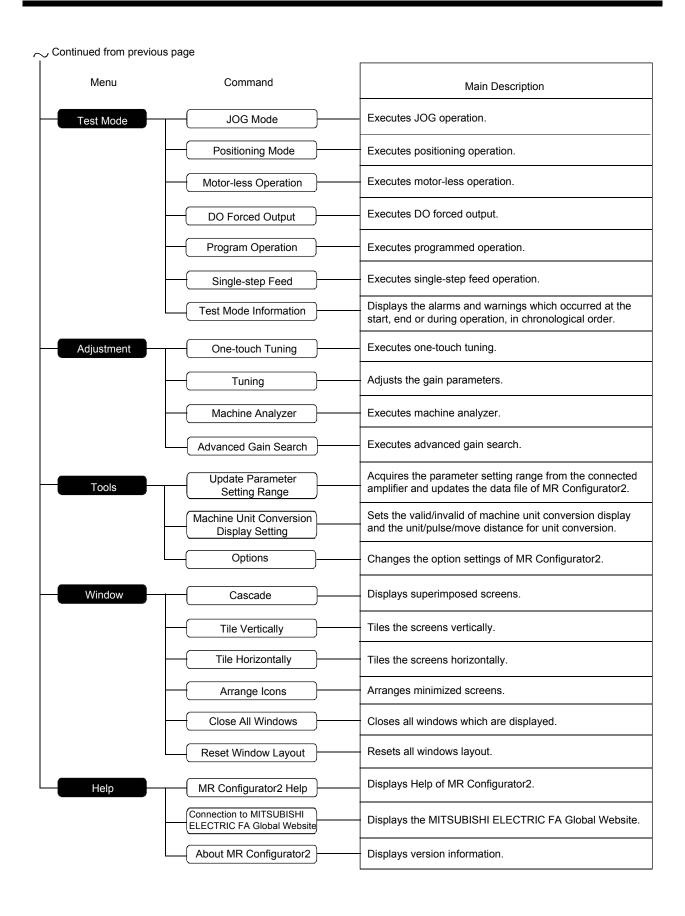
#### 2.2 Commands and display windows

This section provides commands and their main descriptions.

For the method of using each command, the detailed explanation is provided in the help function of the servo amplifier software.







#### 3. PRECAUTIONS

#### 3.1 Precautions for test mode

	<ul> <li>Always touch the switches with dry hands. You may get an electric shock if you touch them with wet hands.</li> </ul>
⚠ WARNING	<ul> <li>Always operate the equipment with the front cover installed. Removing the front cover will expose the terminals and charged area having high voltages, which may lead to an electric shock.</li> <li>Keep the front cover closed while power is on the equipment is running. Otherwise, you may get an electric shock.</li> </ul>

	<ul> <li>Before starting operation, make sure that the parameters are set to correct values.</li> </ul>
	Depending on machines, they may operate unpredictably.
	<ul> <li>Take safety measures, e.g. provide covers, to prevent accidental contact of hands</li> </ul>
	and parts (cables, etc.) with the servo amplifier heat sink, regenerative brake
<u></u>	resistor, servo motor, etc. since they may be hot while power is on or for some time
	after power-off. Their temperatures may be high and you may get burnt or a parts
	may damaged.

#### (1) Servo on

In the JOG Mode, Positioning Mode, Program Operation, or Single-step Feed available in the Test, the servo amplifier's digital input signal Servo on (SON) is automatically switched on in the servo amplifier to start operation, independently of the ON/OFF status of Servo on (SON). Also, any external command pulse or input signal (except emergency stop) is not accepted until the test mode window is closed to terminate the command.

Servo on is automatically switched on by the following operation:

Test mode	Mouse			
JOG Mode	Olish than III an angula an IID as an an II be than			
Positioning Mode	Click the "Forward" or "Reverse" button.			
Program Operation				
Single-step Feed	Click the "Operation Start" button.			

#### (2) Stop

#### POINT

• To make an emergency stop, switch off the emergency stop signal of the servo amplifier or shut off the input power.

### 1) Perform the following operation to stop the test mode:

Test mode	Mouse
JOG Mode	When the check box for "Rotation only while the CCW or CW button is being pushed" on the JOG Mode window is not checked, click the "Stop" button.  When the check box is checked, release the "Forward CCW" and "Reverse CW" buttons.
Positioning Mode	
Program Operation	Click the "Pause" button or the "Stop" button.
Single-step Feed	

## 3. PRECAUTIONS

- 2) The servo motor will stop if either of the following situations occurs in the test mode:
  - The communication cable is disconnected.
  - If the window is dragged or the other menu is opened, communication between the personal computer and the servo amplifier may be suspended temporarily, stopping the servo motor temporarily.
  - Forced software stop is made.

#### 3.2 Display Language Switching

When switching the display language in Windows® 10, supplemental fonts of the target language are required. Supplemental fonts can be added according to the following procedure.

Click  $\blacksquare$  button (Start) in Windows<sup>®</sup> Taskbar  $\to$  [Settings]  $\to$  [System]  $\to$  [Apps & features]  $\to$  [Manage optional features]  $\to$  [Add a feature]

#### 4. TROUBLESHOOTING

#### (1) Communication error

If communication between the personal computer and the servo amplifier is suspended and the communication error as shown in the following window occurs, check the detail code on the error message and remove its cause.

<Possible cause> Poor connection of communication cable, system setting mistake, noise entry, hard disk fault, etc.



****001	Communication error
****002	Communication times and owner
80A00107	Communication time-out error
*****009	Insufficient memory error
80010400	Station number specification error
80010200	Communication port specification error
80070100	Write-protected parameter
80080200	The RD signals cannot be turn on

- (2) If driver has been installed, driver installation screen appears at USB connection.

  When Windows XP® is used, the driver must be installed for each USB port. When the servo amplifier is connected to a different USB port for the first time, the driver installation screen appears.
- (3) Time-out error occurs at return from standby mode

#### **POINT**

 Some personal computers cannot return to normal from a system standby. In this case, make the system standby of the personal computer invalid.

When a system standby has been set in the power option or power saving mode of a notebook PC, a timeout error will occur at a return from a system standby.

#### (4) Communication can never be made if USB is connected

The driver may not be set correctly. Check whether the USB driver is set correctly on the Device manager screen and whether "MITSUBISHI MELSERVO USB Controller" is displayed under the "Universal Serial Bus controllers" folder on the Device manager screen with the servo amplifier powered on. If "? USB Device" is displayed, delete the driver once, then power the servo amplifier off and then on, and reinstall the driver.



Set the Device Manager screen in any of the following methods.

#### (a) When Windows® XP is used

Click the "Start" button on the task bar to open the menu. Click "My Computer" to open the My Computer screen, and click "View system information" to open "System properties". Click the "Hardware" tag, and click "Device Manager".

- (b) When Windows Vista<sup>®</sup> or Windows<sup>®</sup> 7 is used Click the "Start" button on the task bar to open the menu. Right-click "Computer" and then click "Property". Open "System properties" and then click "Device Manager".
- (c) When Windows<sup>®</sup> 8 or Windows<sup>®</sup> 8.1 is used

  Press "Windows logo key + X" to open the menu on the bottom left, and then click "Device Manager".
- (d) When Windows® 10 is used

Right-click the "Start" button on task bar to open the menu, and then click "Device Manager".

(5) The USB driver cannot be installed

It will show the manual installation instructions of USB driver.

- (a) When using Windows® XP
  - 1. Connect a personal computer and a servo amplifier with a USB cable, and then turn on the servo amplifier.
  - 2. The [Welcome to the Found New Hardware Wizard] dialog box is displayed. Select "Install from a list or specific location (Advanced)".
  - 3. The [Please choose your search and installation options] dialog box is displayed. Select "Search for the best driver in these locations". Check "Include this location in the search", and then set " EZSocket \EZSocketSv" of the folder where MR Configurator2 has been installed. If multiple MELSOFT products are installed previously, refer to their installed location.

("\Program Files\MELSOFT\EZSocket\EZSocketSv" or "\[Folder where this product is installed]\ EZSocket \EZSocketSv")



#### Point

- If cannot be installed, confirm the following settings.
  - In [Control Panel] [System] [Hardware] [Driver Signing], if "Block Never install unsigned driver software" is selected, the USB driver may not be installed.

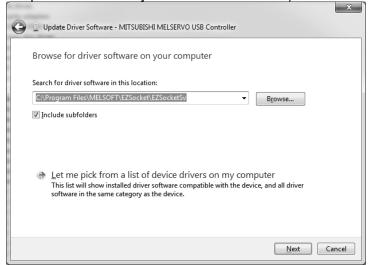
In [Driver Signing], select "Ignore - Install the software anyway and don't ask for my approval", or "Warn - Prompt me each time to choose an action", and execute the USB driver installation.

- (b) When using Windows Vista®
  - 1. Connect a personal computer and a servo amplifier with a USB cable, and then turn on the servo amplifier.
  - 2. The [Found New Hardware] dialog box is displayed. Select "Locate and install driver software (recommended)".
  - 3. The [Found New Hardware Unknown Device] dialog is displayed. Select "Don't search online".
  - 4. Check "Browse my computer for driver software (advanced)", and then set " EZSocket\EZSocketSv " of the folder where MR Configurator2 has been installed. If multiple MELSOFT products are installed previously, refer to their installed location.
    - ("\Program Files\MELSOFT\EZSocket\EZSocketSv" or "\[Folder where this product is installed]\EZSocket\EZSocketSv")



- (c) When using Windows® 7 or later
  - 1. Connect a personal computer and a servo amplifier with a USB cable, and then turn on the servo amplifier.
  - 2. "Device driver software was not successfully installed" popup window is displayed. (It will not be displayed in Windows® 8 or later.) Select [Control Panel] [System and Security] [Administrative Tools] [Computer Management], and select "Update Driver Software" of [Unknown device] in the Device Manager.
  - 3. The [Update Driver Software Unknown Device] dialog is displayed. Select "Don't search online". Check "Browse my computer for driver software (advanced)", and then set "EZsocket\EZSocketSv" of the folder where MR Configurator2 has been installed. If multiple MELSOFT products are installed previously, refer to their installed location.

("\Program Files\MELSOFT\EZSocket\EZSocketSv" or "\[Folder where this product is installed]\EZSocket\EZSocketSv")



# **REVISIONS**

\*The manual number is given on the bottom left of the back cover.

Print Date	*Manual Number	Revision
Sep., 2010	IB(NA)0300163-A	First edition
Sep., 2010 Mar., 2012	IB(NA)0300163-A IB(NA)0300163-B	First edition  1-1 Add MR-J4-A, MR-J4-B, MR-J3-A, and MR-J3-T in the table  1-2 Add MR-J4-B in the table  1-3 Add MR-J4-B in the table  1-4 Add 64-bit OS  1-6 Add to SSCNETIII/H communication path in the figure  1-7 Add to SSCNETIII/H communication path in the figure  2-2 Changes to the MR-J4-B from MR-J3-B models in the figure  2-6 Add "Point table", "Drive Recorder" and "Machine Diagnosis"  2-7 Add "Single-step Feed", "One-touch Tuning" and "Reset Window Layout"  2-8 Add "Single-step Feed"  2-10 Delete the description of MR-J3-B
		2-10 Add the description of MR-J4-A to column of SYNC command 2-11 Add SYNC command in the figure
Jun., 2012	IB(NA)0300163-C	<ul> <li>1-1 Available "Update Parameter Setting Range" of MR-J4-A</li> <li>1-1 Available "Fully Closed Loop Diagnosis" of MR-J4-B</li> <li>1-2 Available "Fully Closed Loop Diagnosis" of MR-J4-B</li> <li>1-3 Available "Fully Closed Loop Diagnosis" of MR-J4-B</li> <li>1-1 Add "Parameter Converter" in the table</li> <li>1-2 Add "Parameter Converter" in the table</li> <li>1-3 Add "Parameter Converter" in the table</li> <li>2-5 Add "Parameter Converter"</li> </ul>
Feb., 2013	IB(NA)0300163-D	1-1 Add MR-J4-B-RJ010, MR-JN-A and MR-JE-A in the table 1-1 Add "Program" in the table 1-1 Available "Fully Closed Loop Diagnosis" of MR-J4-A 1-1 Available "Linear Diagnosis" of MR-J4-A 1-2 Add "Program" in the table 1-3 Add MR-J4-B-RJ010 in the table 1-3 Add "CC-Link IE Field" and "Program" in the table 1-7 Add "MR-J4-B-RJ010" to "(4) For setting up via a simple motion" 1-7 Describe the USB connection by SSCNET and CC-Link IE Field 1-7 Modify the description of GX Communication setting 2-3 Modify the description of "(5) Saving the project with name" 2-3 Modify the description of "(6) Deleting the project" 2-6 Add "Program" to "Positioning-data"

Print Date	*Manual Number	Revision
May, 2013	IB(NA)0300163-E	1-4 Modify the description of "Note 3, 4, 5"
		1-4 Add the Windows <sup>®</sup> 8 to OS
		1-6 Modify the description of "(3) For setting up via a motion controller"
		1-7 Modify the description of "(4) For setting up via a simple motion"
		1-9 Modify the description of "1.4 Installation procedure"
		1-9 Add the description of Windows® 8
		1-11 Modify the description of "POINT"
		1-11 Add the description of Windows® 8
		1-13 Modify the description of "1.5 New hardware detection wizard"
		1-14 Add the description of Windows <sup>®</sup> 8
		3-2 Add the description of Windows® 8
Mar., 2014	IB(NA)0300163-F	1-1 Add the J3 extension function
		1-1 Add the safety menu, available "Positioning-data" of MR-J4-A
		1-2 Add the J3 extension function and safety menu
		1-3 Add the J3 extension function and safety menu
		1-4 Add the Windows® 8.1/delete the Windows® 2000 to OS
		1-9 Delete the description of Windows® 2000
		1-11 Modify the security warning screen
		1-13 Delete the description of Windows® 2000
		1-14 Delete the description of Windows® 2000
		2-1 Modify the start-up method
		2-2 Change the image
		2-6 Add the safety and indirect addressing menu
		3-1 Delete the description of Windows® 2000
		3-2 Delete the description of Windows® 2000
Jun., 2014	IB(NA)0300163-G	1-2 Add the description about MT Developer2 Version 1.100E or later
		1-3 Add the description about GX Works3
		1-6 Add the description about MT Developer2 Version 1.100E or later
		1-7 Add the description about GX Works3
		2-1 Add the description about MT Developer2 Version 1.100E or later/
		GX Works3
		2-5 Add "Switch Display Language" in View

Print Date	*Manual Number	Revision
Oct., 2014	IB(NA)0300163-H	A-2 Delete the memo page of "Safety Instructions"
		2 Delete the memo page of "CONTENTS"
		1-2 Modify the layout
		1-3 Modify the layout
		1-4 Modify the layout
		1-7 Modify the layout
		1-8 Modify the layout
		2-6 Modify the description of "Alarm Display"
		2-7 Add "Connection to MITSUBISHI ELECTRIC FA Global Website" in Help
		2-7 Modify the description of "Update Parameter Setting Range"
		2-12 Delete the memo page of "2. HOW TO USE THE SOFTWARE"
		3-3 Delete the memo page of "3. TROUBLESHOOTING"
		Back cover Delete the three-diamond Mitsubishi mark before the company
		name
Nov., 2014	IB(NA)0300163-J	1-1 Available "Functional safety unit" of MR-J4-A/Add the description about
		MR-J4-B-RJ/Add MR-JE-B
		1-2 Add the description about MR-J4-B-RJ
		1-3 Add the description about MR-J4-B-RJ/Add MR-JE-B
Jan., 2015	IB(NA)0300163-K	1-1 Modify the description about MR-JE-A
		1-1, 1-2 Divide the description about MR-J4 series and MR-J3 series/MR-
		JN-A to 1-1 and 1-2 pages
		1-1, 1-2, 1-3, 1-4 Add "Cam data" to "Positioning-data"
		1-1, 1-3 Add MR-J4-B-LL in the table
		1-7 Modify the layout
		1-8 Modify the layout
		2-6 Add "Cam data" to "Positioning-data"
Apr., 2015	IB(NA)0300163-L	1-1 Change the model order in corresponding table
		1-12 Add the description of "POINT"
		1-13 Add the description of "POINT"
		3-3, 3-4 Add the description of "TROUBLESHOOTING"
Jul., 2015	IB(NA)0300163-M	1-1, 1-3, 1-4 Modify the model name in corresponding table
		1-5 Update the Windows® XP of the corresponding OS/Check the
		description of Note 3
		1-7, 1-8 Modify the model name
		1-13 Modify the contents
		2-9 Modify the contents in Chapter 2
Sep., 2015	IB(NA)0300163-N	1-1 Add MR-J4-GF
		1-6, 1-7, 1-8 Modify the contents
		1-13 Modify the contents

Print Date	*Manual Number	Revision
Feb., 2016	IB(NA)0300163-P	1-1 Modify the model name in corresponding table to MR-J4-GF(-RJ)
		1-1 Available "Point Table", "Fully Closed Loop Diagnosis", "Linear Diagnosis"
		and "Single-step Feed" of MR-J4-GF(-RJ)
		1-3, 1-4 Modify the title
		1-4 Add MR-J4-GF(-RJ) in corresponding table
		1-5 Add Windows® 10 in corresponding OS
		1-6 Modify the notes
		1-8, 1-9 Modify the contents
		3-2 Add the description of Windows® 10
Jun., 2016	IB(NA)0300163-Q	1-3 Add MR-MT2DDD
		1-5 Add Windows® 10 Education in corresponding OS
		1-6 Modify the display of note 3
		1-8, 1-9 Modify the passage
		2-7 Add "Options" to "Tools"
		3-1 Add the chapter of "PRECAUTIONS"
		3-1, 3-2 Change the Precautions for test mode to chapter 3.1
		3-2 Add the chapter of "Display language switching"
		4-1, 4-2, 4-3, 4-4 Change the chapter of "TROUBLESHOOTING" to chapter 4

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MODEL	
MODEL CODE	

# MITSUBISHI ELECTRIC CORPORATION

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